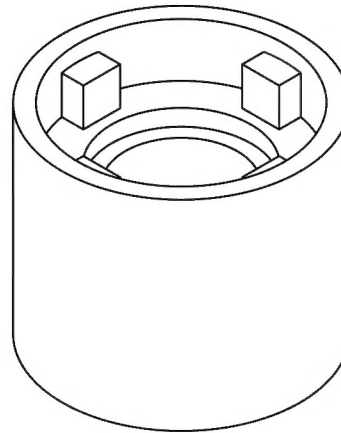


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REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED
A	CH'D -5 ENGRAVE NOTE DELETED (KPE1) PER S.E.	2/15/2012	RJC	SE
1	-5 ADDED CHAMFER 120° Ø.70 TO RATCHET HOLE.	3/7/2013	BIM	GE
2	-5 DELETED DIM 2X LIMITS .008 TO .013, ADDED MISSING DIMS 2X .670 MIN & 2X LIMITS .503 TO .508.	5/20/2014	DPD	GE



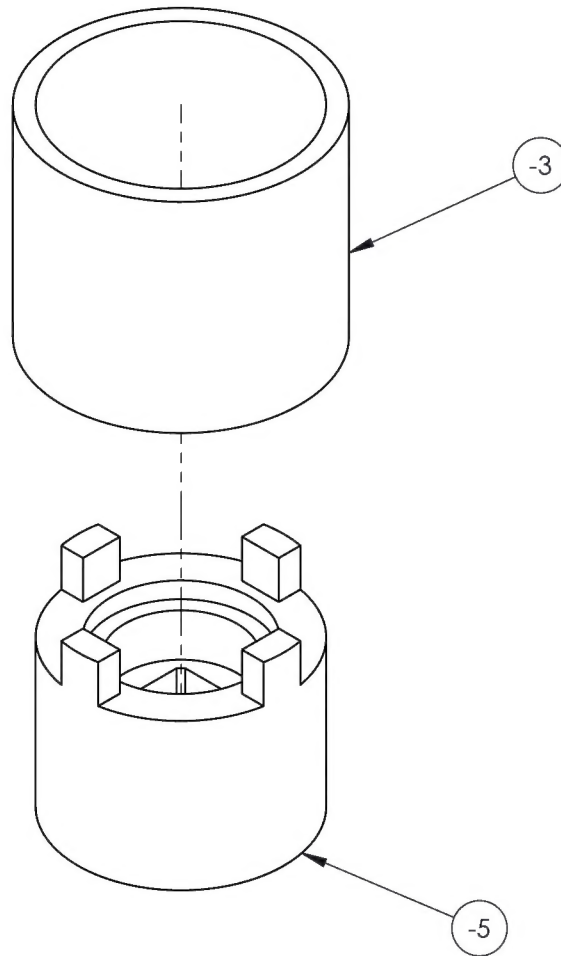
NOTE:  
REF. AGUSTA T/N: 3T6510A00436W142D.

<b>DART</b> AEROSPACE	
TITLE WRENCH, SHURLOK, BEARING SUPPORT HOUSING	
DWG NO. RBW6510A00436W142D-3T	REV 2
MAT'L	DRAWN BY: GILBERT
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 FRACTIONS ± 1/32 .XX ± .01 ANGLES ± 5° .X ± .1	APPROVED <i>D Weil</i>
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	HEAT TREAT FINISH SPEC
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	USED ON MODEL AW139
SCALE 1:1	DATE 10/14/2011
SHEET 1 OF 4	

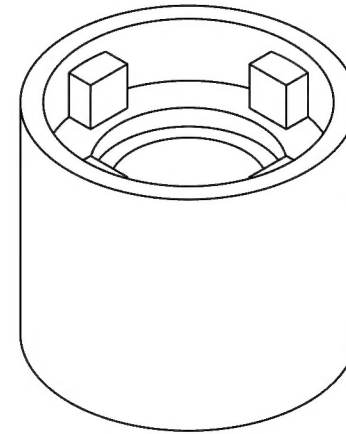
ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
	X		-1	1	SOCKET ASSY			2
	1		-3		SLEEVE	DOM	Ø1-3/4 X Ø1-1/2, 1/8 WALL X 1-5/8	3
	1		-5		SOCKET	4140 Q & T	Ø1-5/8 X 1-1/2	4
	ASSY - 1							

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REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED



SOCKET ASSY

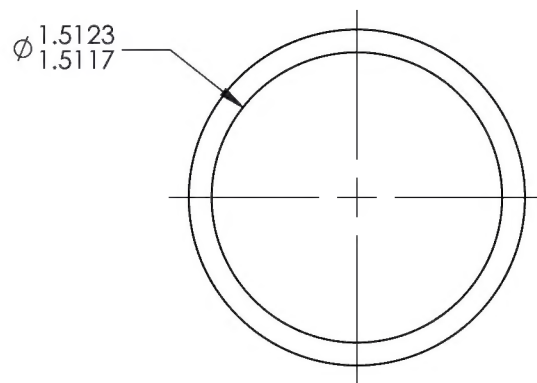
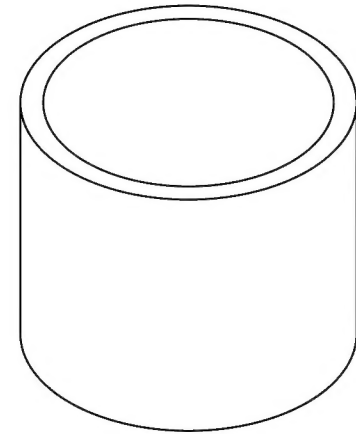
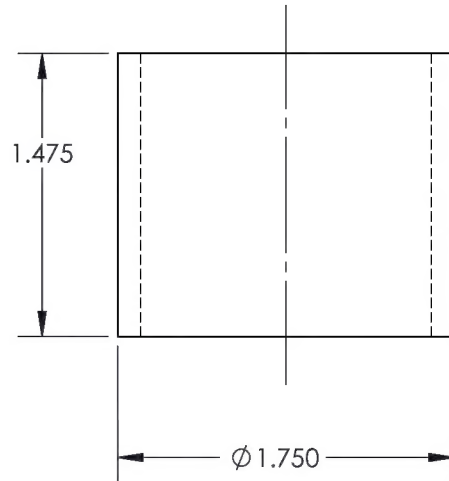


NOTE:  
PRESS -5 (SOCKET) INTO -3 (SLEEVE).

<b>DART</b> AEROSPACE	
TITLE WRENCH, SHURLOK, BEARING SUPPORT HOUSING	
DWG NO. RBW6510A00436W142D-3T-1	REV 2
MAT'L	DRAWN BY: GILBERT
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>D Weil</i>
.XXX ± .005 FRACTIONS ± 1/32	HEAT
.XX ± .01 ANGLES ± 5°	TREAT
.X ± .1	FINISH
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	SPEC
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	USED ON MODEL
	AW139
SCALE 1:1	DATE 10/14/2011
	SHEET 2 OF 4

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REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED



(-3)  
SLEEVE

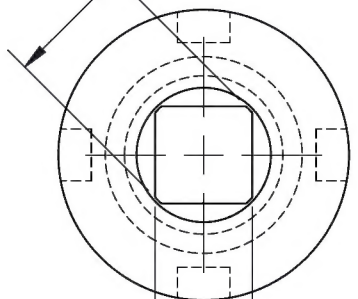
<b>DART</b> AEROSPACE	
TITLE WRENCH, SHURLOK, BEARING SUPPORT HOUSING	
DWG NO. RBW6510A00436W142D-3T-3	REV 2
MAT'L DOM	DRAWN BY: GILBERT
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>D Weil</i>
.XXX ± .005 FRACTIONS ± 1/32	HEAT TREAT
.XX ± .01 ANGLES ± 5°	FINISH BLACK OXIDE
.X ± .1	SPEC
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	USED ON MODEL
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	AW139
SCALE 1:2	DATE 10/14/2011
SHEET 3 OF 4	

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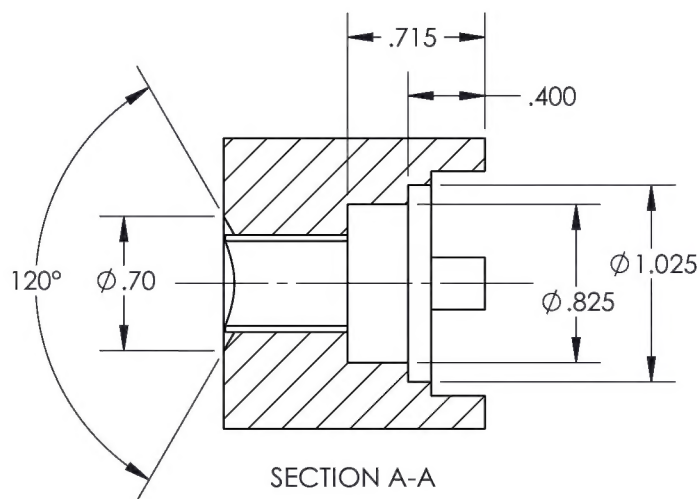
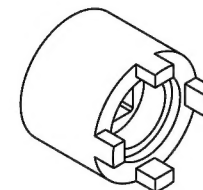
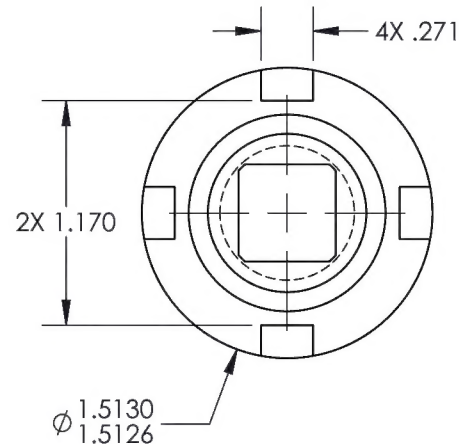
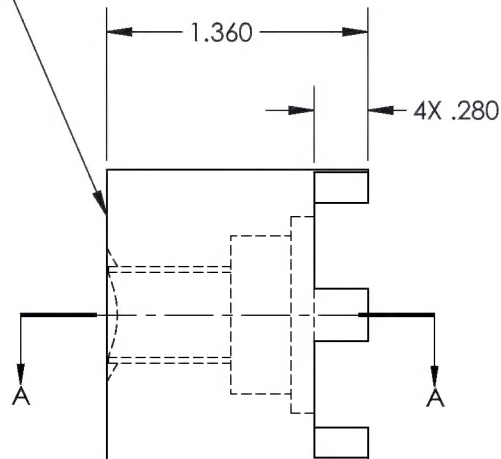
REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED
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ENGRAVE "RBW6510A00436W142D-3T",  
S/N, "MADE IN USA"

2X .670 MIN



2X .508  
2X .503



(-5)

SOCKET

<b>DART AEROSPACE</b>	
TITLE WRENCH, SHURLOK, BEARING SUPPORT HOUSING	
DWG NO. RBW6510A00436W142D-3T-5	REV 2
MAT'L 4140 Q & T	DRAWN BY: GILBERT
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>D Weil</i>
.XXX ± .005 FRACTIONS ± 1/32	HEAT TREAT
.XX ± .01 ANGLES ± 5°	FINISH BLACK OXIDE
.X ± .1	SPEC
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	USED ON MODEL
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	AW139
SCALE 1:1	DATE 10/14/2011
SHEET 4 OF 4	